

March 08, 2016 11:49:07 AM

**\*142393\***

Page 1

**Accept**

**\*N900040100\***

**Setup Start \*NS1\***

**Item Name:** Basket Assembly, Heavy Duty Lid, RH

Stop \*NS2\*

**Start Date:** 3/17/2016      **Start Qty:** 1.00

**\* 1 \***

**Cust Item ID:**

**Required Date:** 3/24/2016      **Req'd Qty:** 1.00

**\* 1 \***

**Customer:**

**Reference:**

Approvals: Process Plan: SA Date: 20160308 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

**Stop** **\*NR2\***

[illegible]

MAR 18 2016

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

|                                                              |                                             |                                                                                                                                                                                    |                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                           |                                 |                                   |                                                                                                                    |                                 |                                        |                                             |                                   |                                       |                                                |                                    |                                |                                               |                                        |                                   |                                 |                                               |                               |                                         |                                       |                                   |                                                 |                                                            |                                             |                                            |                                   |                                          |                                |                                        |                                          |                                     |                                             |                                           |                                   |                                      |                                  |                                  |                                           |                                  |                                     |                                        |                                     |                                 |                              |                                              |                                             |                                                          |                                       |                                  |                                     |                                              |                                        |                                      |                                                |                                           |                                           |                                                |               |  |
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| Work Order: _____<br><br>Part No. _____<br><br>NCR No. _____ |                                             | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/><br>Suspected Unapproved <input type="checkbox"/> |                                           | <b>AGAINST DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>             Skid-tube <input type="checkbox"/><br/>             Machining <input type="checkbox"/><br/>             Thermoforming <input type="checkbox"/><br/>             Large Fab <input type="checkbox"/> </div> <div>             Cross tube <input type="checkbox"/><br/>             Small Fab <input type="checkbox"/><br/>             Finishing <input type="checkbox"/><br/>             Composite <input type="checkbox"/> </div> <div>             Water Jet <input type="checkbox"/><br/>             Prod. Eng. Coord. <input type="checkbox"/><br/>             Rec/Store/Packaging <input type="checkbox"/><br/>             Supplier <input type="checkbox"/> </div> <div>             Engineering <input type="checkbox"/><br/>             Quality <input type="checkbox"/><br/>             Other <input type="checkbox"/> </div> </div> |                                           |                                 |                                   |                                                                                                                    |                                 |                                        |                                             |                                   |                                       |                                                |                                    |                                |                                               |                                        |                                   |                                 |                                               |                               |                                         |                                       |                                   |                                                 |                                                            |                                             |                                            |                                   |                                          |                                |                                        |                                          |                                     |                                             |                                           |                                   |                                      |                                  |                                  |                                           |                                  |                                     |                                        |                                     |                                 |                              |                                              |                                             |                                                          |                                       |                                  |                                     |                                              |                                        |                                      |                                                |                                           |                                           |                                                |               |  |
| Date :                                                       |                                             | Step #:                                                                                                                                                                            |                                           | QTY Effective :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                           |                                 |                                   | MRB (QS1042) Approval                                                                                              |                                 |                                        |                                             |                                   |                                       |                                                |                                    |                                |                                               |                                        |                                   |                                 |                                               |                               |                                         |                                       |                                   |                                                 |                                                            |                                             |                                            |                                   |                                          |                                |                                        |                                          |                                     |                                             |                                           |                                   |                                      |                                  |                                  |                                           |                                  |                                     |                                        |                                     |                                 |                              |                                              |                                             |                                                          |                                       |                                  |                                     |                                              |                                        |                                      |                                                |                                           |                                           |                                                |               |  |
| Description Work Order Deviation                             |                                             |                                                                                                                                                                                    |                                           | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                           |                                 |                                   | Completed By<br><br><br>Lead hand / Supervisor<br>Approval Verification<br><br><br>QC / QA Coordinator<br>Approval |                                 |                                        |                                             |                                   |                                       |                                                |                                    |                                |                                               |                                        |                                   |                                 |                                               |                               |                                         |                                       |                                   |                                                 |                                                            |                                             |                                            |                                   |                                          |                                |                                        |                                          |                                     |                                             |                                           |                                   |                                      |                                  |                                  |                                           |                                  |                                     |                                        |                                     |                                 |                              |                                              |                                             |                                                          |                                       |                                  |                                     |                                              |                                        |                                      |                                                |                                           |                                           |                                                |               |  |
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| Root Cause                                                   |                                             | FAULT CATEGORY                                                                                                                                                                     |                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                           |                                 |                                   |                                                                                                                    |                                 |                                        |                                             |                                   |                                       |                                                |                                    |                                |                                               |                                        |                                   |                                 |                                               |                               |                                         |                                       |                                   |                                                 |                                                            |                                             |                                            |                                   |                                          |                                |                                        |                                          |                                     |                                             |                                           |                                   |                                      |                                  |                                  |                                           |                                  |                                     |                                        |                                     |                                 |                              |                                              |                                             |                                                          |                                       |                                  |                                     |                                              |                                        |                                      |                                                |                                           |                                           |                                                |               |  |
| Environment <input type="checkbox"/>                         | No Re-verification <input type="checkbox"/> | Pressure/Forced <input type="checkbox"/>                                                                                                                                           | Temperature/Cure <input type="checkbox"/> | Power Loss/Surge <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Positioned Wrong <input type="checkbox"/> | Design <input type="checkbox"/> | Operator <input type="checkbox"/> | Bending <input type="checkbox"/>                                                                                   | Set-up <input type="checkbox"/> | Folio/Program <input type="checkbox"/> | Outside Dimensions <input type="checkbox"/> | Doc/Data <input type="checkbox"/> | Offset/Setup <input type="checkbox"/> | Centre Not Concentric <input type="checkbox"/> | BOM/Route <input type="checkbox"/> | Grain <input type="checkbox"/> | Over/Under tolerance <input type="checkbox"/> | Equip/Tooling <input type="checkbox"/> | Supplier <input type="checkbox"/> | Cracks <input type="checkbox"/> | Broken/Damage/Defect <input type="checkbox"/> | Weld <input type="checkbox"/> | Part Incorrect <input type="checkbox"/> | Handling/Pre <input type="checkbox"/> | Training <input type="checkbox"/> | Crimp/Kink/Ripple/Wave <input type="checkbox"/> | Inspection Incomplete/Unqualified <input type="checkbox"/> | Wrong Stock Pulled <input type="checkbox"/> | Part Lost/Missing <input type="checkbox"/> | Material <input type="checkbox"/> | Use for Testing <input type="checkbox"/> | Cuffs <input type="checkbox"/> | Contamination <input type="checkbox"/> | Out of Sequence <input type="checkbox"/> | Part Moved <input type="checkbox"/> | Internal Transport <input type="checkbox"/> | Poor Information <input type="checkbox"/> | Crushing <input type="checkbox"/> | Countersink <input type="checkbox"/> | Off-set <input type="checkbox"/> | Drawing <input type="checkbox"/> | Tribal Knowledge <input type="checkbox"/> | Rushing <input type="checkbox"/> | Heat Treat <input type="checkbox"/> | Cut Too Short <input type="checkbox"/> | Mislabeled <input type="checkbox"/> | Finish <input type="checkbox"/> | LOA <input type="checkbox"/> | Product Improvement <input type="checkbox"/> | Wave/Twist in Tube <input type="checkbox"/> | Instructions Incomplete/Unclear <input type="checkbox"/> | Fit/Function <input type="checkbox"/> | Misread <input type="checkbox"/> | Substation <input type="checkbox"/> | Process Improvement <input type="checkbox"/> | Marks/Chatter <input type="checkbox"/> | Drill Holes <input type="checkbox"/> | Misaligned/off center <input type="checkbox"/> | Turning Sequence <input type="checkbox"/> | Past Expiry Date <input type="checkbox"/> | Manufacturing Process <input type="checkbox"/> | OTHER : _____ |  |
| Misidentified <input type="checkbox"/>                       | Past Due <input type="checkbox"/>           |                                                                                                                                                                                    |                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                           |                                 |                                   |                                                                                                                    |                                 |                                        |                                             |                                   |                                       |                                                |                                    |                                |                                               |                                        |                                   |                                 |                                               |                               |                                         |                                       |                                   |                                                 |                                                            |                                             |                                            |                                   |                                          |                                |                                        |                                          |                                     |                                             |                                           |                                   |                                      |                                  |                                  |                                           |                                  |                                     |                                        |                                     |                                 |                              |                                              |                                             |                                                          |                                       |                                  |                                     |                                              |                                        |                                      |                                                |                                           |                                           |                                                |               |  |

**Work Order ID 142393**

March 08, 2016 11:49:07 AM

**\*142393\***

Page 2

Item ID: D4272-012 Accept **\*N900040100\*** Setup Start **\*NS1\***  
Revision ID: Stop **\*NS2\***  
Item Name: Basket Assembly, Heavy Duty Lid, RH  
Start Date: 3/17/2016 Start Qty: 1.00 **\*1\*** Cust Item ID:  
Required Date: 3/24/2016 Req'd Qty: 1.00 **\*1\*** Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description                    | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|---------------------------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            | Identify as per dwg & Stock Location: _____ | 0.00                 |         |        |              |               |               |                  |                |
| <b>*130*</b>                   |                                             |                      |         |        |              | MAR 21 2016   | SD            |                  |                |
| Packaging                      | Memo                                        | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      |                                             |                      |         |        |              |               |               |                  |                |
| 140                            | QC21- Final Inspection - Work Order Release | 0.00                 |         |        |              |               |               |                  |                |
| <b>*140*</b>                   |                                             |                      |         |        |              |               |               |                  |                |
| QC                             | Memo                                        | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |                                             |                      |         |        |              |               |               |                  |                |

ML5 MAR 21 2016

ML5 MAR 21 2016

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

|                                                              |                                             |                                                                                                                                                                                    |                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                           |                                 |                                   |                                                                                                                    |                                 |                                        |                                             |                                   |                                       |                                                |                                    |                                |                                               |                                        |                                   |                                 |                                               |                               |                                         |                                       |                                   |                                                 |                                                            |                                             |                                            |                                   |                                          |                                |                                        |                                          |                                     |                                             |                                           |                                   |                                      |                                  |                                  |                                           |                                  |                                     |                                        |                                     |                                 |                              |                                              |                                             |                                                          |                                       |                                  |                                     |                                              |                                        |                                      |                                                |                                           |                                           |                                                |               |  |  |  |
|--------------------------------------------------------------|---------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------|---------------------------------|-----------------------------------|--------------------------------------------------------------------------------------------------------------------|---------------------------------|----------------------------------------|---------------------------------------------|-----------------------------------|---------------------------------------|------------------------------------------------|------------------------------------|--------------------------------|-----------------------------------------------|----------------------------------------|-----------------------------------|---------------------------------|-----------------------------------------------|-------------------------------|-----------------------------------------|---------------------------------------|-----------------------------------|-------------------------------------------------|------------------------------------------------------------|---------------------------------------------|--------------------------------------------|-----------------------------------|------------------------------------------|--------------------------------|----------------------------------------|------------------------------------------|-------------------------------------|---------------------------------------------|-------------------------------------------|-----------------------------------|--------------------------------------|----------------------------------|----------------------------------|-------------------------------------------|----------------------------------|-------------------------------------|----------------------------------------|-------------------------------------|---------------------------------|------------------------------|----------------------------------------------|---------------------------------------------|----------------------------------------------------------|---------------------------------------|----------------------------------|-------------------------------------|----------------------------------------------|----------------------------------------|--------------------------------------|------------------------------------------------|-------------------------------------------|-------------------------------------------|------------------------------------------------|---------------|--|--|--|
| Work Order: _____<br><br>Part No. _____<br><br>NCR No. _____ |                                             | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/><br>Suspected Unapproved <input type="checkbox"/> |                                           | <b>AGAINST DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Thermoforming <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/><br/>           Composite <input type="checkbox"/> </div> <div>           Water Jet <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/><br/>           Supplier <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Quality <input type="checkbox"/><br/>           Other <input type="checkbox"/> </div> </div> |                                           |                                 |                                   |                                                                                                                    |                                 |                                        |                                             |                                   |                                       |                                                |                                    |                                |                                               |                                        |                                   |                                 |                                               |                               |                                         |                                       |                                   |                                                 |                                                            |                                             |                                            |                                   |                                          |                                |                                        |                                          |                                     |                                             |                                           |                                   |                                      |                                  |                                  |                                           |                                  |                                     |                                        |                                     |                                 |                              |                                              |                                             |                                                          |                                       |                                  |                                     |                                              |                                        |                                      |                                                |                                           |                                           |                                                |               |  |  |  |
| Date :                                                       |                                             | Step #:                                                                                                                                                                            |                                           | QTY Effective :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                           |                                 |                                   | MRB (QSI042) Approval                                                                                              |                                 |                                        |                                             |                                   |                                       |                                                |                                    |                                |                                               |                                        |                                   |                                 |                                               |                               |                                         |                                       |                                   |                                                 |                                                            |                                             |                                            |                                   |                                          |                                |                                        |                                          |                                     |                                             |                                           |                                   |                                      |                                  |                                  |                                           |                                  |                                     |                                        |                                     |                                 |                              |                                              |                                             |                                                          |                                       |                                  |                                     |                                              |                                        |                                      |                                                |                                           |                                           |                                                |               |  |  |  |
| Description Work Order Deviation                             |                                             |                                                                                                                                                                                    |                                           | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                           |                                 |                                   | Completed By<br><br><br>Lead hand / Supervisor<br>Approval Verification<br><br><br>QC / QA Coordinator<br>Approval |                                 |                                        |                                             |                                   |                                       |                                                |                                    |                                |                                               |                                        |                                   |                                 |                                               |                               |                                         |                                       |                                   |                                                 |                                                            |                                             |                                            |                                   |                                          |                                |                                        |                                          |                                     |                                             |                                           |                                   |                                      |                                  |                                  |                                           |                                  |                                     |                                        |                                     |                                 |                              |                                              |                                             |                                                          |                                       |                                  |                                     |                                              |                                        |                                      |                                                |                                           |                                           |                                                |               |  |  |  |
|                                                              |                                             |                                                                                                                                                                                    |                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                           |                                 |                                   |                                                                                                                    |                                 |                                        |                                             |                                   |                                       |                                                |                                    |                                |                                               |                                        |                                   |                                 |                                               |                               |                                         |                                       |                                   |                                                 |                                                            |                                             |                                            |                                   |                                          |                                |                                        |                                          |                                     |                                             |                                           |                                   |                                      |                                  |                                  |                                           |                                  |                                     |                                        |                                     |                                 |                              |                                              |                                             |                                                          |                                       |                                  |                                     |                                              |                                        |                                      |                                                |                                           |                                           |                                                |               |  |  |  |
|                                                              |                                             |                                                                                                                                                                                    |                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                           |                                 |                                   |                                                                                                                    |                                 |                                        |                                             |                                   |                                       |                                                |                                    |                                |                                               |                                        |                                   |                                 |                                               |                               |                                         |                                       |                                   |                                                 |                                                            |                                             |                                            |                                   |                                          |                                |                                        |                                          |                                     |                                             |                                           |                                   |                                      |                                  |                                  |                                           |                                  |                                     |                                        |                                     |                                 |                              |                                              |                                             |                                                          |                                       |                                  |                                     |                                              |                                        |                                      |                                                |                                           |                                           |                                                |               |  |  |  |
| Root Cause                                                   |                                             | FAULT CATEGORY                                                                                                                                                                     |                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                           |                                 |                                   |                                                                                                                    |                                 |                                        |                                             |                                   |                                       |                                                |                                    |                                |                                               |                                        |                                   |                                 |                                               |                               |                                         |                                       |                                   |                                                 |                                                            |                                             |                                            |                                   |                                          |                                |                                        |                                          |                                     |                                             |                                           |                                   |                                      |                                  |                                  |                                           |                                  |                                     |                                        |                                     |                                 |                              |                                              |                                             |                                                          |                                       |                                  |                                     |                                              |                                        |                                      |                                                |                                           |                                           |                                                |               |  |  |  |
| Environment <input type="checkbox"/>                         | No Re-verification <input type="checkbox"/> | Pressure/Forced <input type="checkbox"/>                                                                                                                                           | Temperature/Cure <input type="checkbox"/> | Power Loss/Surge <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Positioned Wrong <input type="checkbox"/> | Design <input type="checkbox"/> | Operator <input type="checkbox"/> | Bending <input type="checkbox"/>                                                                                   | Set-up <input type="checkbox"/> | Folio/Program <input type="checkbox"/> | Outside Dimensions <input type="checkbox"/> | Doc/Data <input type="checkbox"/> | Offset/Setup <input type="checkbox"/> | Centre Not Concentric <input type="checkbox"/> | BOM/Route <input type="checkbox"/> | Grain <input type="checkbox"/> | Over/Under tolerance <input type="checkbox"/> | Equip/Tooling <input type="checkbox"/> | Supplier <input type="checkbox"/> | Cracks <input type="checkbox"/> | Broken/Damage/Defect <input type="checkbox"/> | Weld <input type="checkbox"/> | Part Incorrect <input type="checkbox"/> | Handling/Pre <input type="checkbox"/> | Training <input type="checkbox"/> | Crimp/Kink/Ripple/Wave <input type="checkbox"/> | Inspection Incomplete/Unqualified <input type="checkbox"/> | Wrong Stock Pulled <input type="checkbox"/> | Part Lost/Missing <input type="checkbox"/> | Material <input type="checkbox"/> | Use for Testing <input type="checkbox"/> | Cuffs <input type="checkbox"/> | Contamination <input type="checkbox"/> | Out of Sequence <input type="checkbox"/> | Part Moved <input type="checkbox"/> | Internal Transport <input type="checkbox"/> | Poor Information <input type="checkbox"/> | Crushing <input type="checkbox"/> | Countersink <input type="checkbox"/> | Off-set <input type="checkbox"/> | Drawing <input type="checkbox"/> | Tribal Knowledge <input type="checkbox"/> | Rushing <input type="checkbox"/> | Heat Treat <input type="checkbox"/> | Cut Too Short <input type="checkbox"/> | Mislabeled <input type="checkbox"/> | Finish <input type="checkbox"/> | LOA <input type="checkbox"/> | Product Improvement <input type="checkbox"/> | Wave/Twist in Tube <input type="checkbox"/> | Instructions Incomplete/Unclear <input type="checkbox"/> | Fit/Function <input type="checkbox"/> | Misread <input type="checkbox"/> | Substation <input type="checkbox"/> | Process Improvement <input type="checkbox"/> | Marks/Chatter <input type="checkbox"/> | Drill Holes <input type="checkbox"/> | Misaligned/off center <input type="checkbox"/> | Turning Sequence <input type="checkbox"/> | Past Expiry Date <input type="checkbox"/> | Manufacturing Process <input type="checkbox"/> | OTHER : _____ |  |  |  |
| Misidentified <input type="checkbox"/>                       | Past Due <input type="checkbox"/>           |                                                                                                                                                                                    |                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                           |                                 |                                   |                                                                                                                    |                                 |                                        |                                             |                                   |                                       |                                                |                                    |                                |                                               |                                        |                                   |                                 |                                               |                               |                                         |                                       |                                   |                                                 |                                                            |                                             |                                            |                                   |                                          |                                |                                        |                                          |                                     |                                             |                                           |                                   |                                      |                                  |                                  |                                           |                                  |                                     |                                        |                                     |                                 |                              |                                              |                                             |                                                          |                                       |                                  |                                     |                                              |                                        |                                      |                                                |                                           |                                           |                                                |               |  |  |  |

# Picklist Print

March 08, 2016 11:49:12 AM

Page 1

Work Order ID: 142393

**\*142393\***

Parent Item: D4272-012

**\*D4272-012\***

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 3/17/2016

Required Date: 3/24/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.11.19 new issue DD verf:EC  
11.01.20 AS PER DWG REV.C DD verf:EC

IPP Rev:B

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status           |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|------------------|
| 97447A010                       |                        | Purchased     | No          |                     |                  |                 | Each               | 192.0000       |             | 4            |               |                | DAS<br>6<br>9-89 |
| <b>*97447A010*</b>              |                        |               |             |                     |                  |                 |                    |                | <b>**</b>   |              |               |                |                  |

Blind Rivet

Location Loc Qty Loc Code

ST564

192

m131311

192

D4307-250

Manufactured

No

Each

5.0000

1

DAS

6

9-89

**\*D4307-250\***

Placard, Max Load

Location Loc Qty Loc Code

ST091

5

131263

5

AN3-16A

Purchased

No

100

Each

107.0000

2

2

DAS

6

9-89

**\*AN3-16A\***

Bolt

Location Loc Qty Loc Code

GA

45

117441

45

ST348

62

M133790

62

D3914-041

Manufactured

No

100

Each

0.0000

1

1

**\*D3914-041\***

Long Basket Lid Assembly (350)

D4273-042

Manufactured

No

100

Each

0.0000

1

1

**\*D4273-042\***

Basket Base Assembly, RH

**\*\***

**\*\***

13142410 (1x) all 16/03/15

13147409 (1x) all 16/03/15

# Picklist Print

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Page 2

Work Order ID: 142393

**\*142393\***

Parent Item: D4272-012

**\*D4272-012\***

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 3/17/2016

Required Date: 3/24/2016

Start Qty: 1.00

Required Qty: 1.00

|                 |              |    |     |      |         |   |   |                             |
|-----------------|--------------|----|-----|------|---------|---|---|-----------------------------|
| D2530           | Manufactured | No | 100 | Each | 10.0000 | 1 | 1 | DAS<br>6<br><del>9-89</del> |
| <b>*D2530*</b>  |              |    |     |      |         |   |   |                             |
| Handle Weldment |              |    |     |      |         |   |   |                             |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
|-----------------|----------------|-----------------|

|        |    |  |
|--------|----|--|
| ST379  | 10 |  |
| 137070 | 2  |  |
| 140965 | 8  |  |

|                |              |    |     |      |         |   |   |                             |
|----------------|--------------|----|-----|------|---------|---|---|-----------------------------|
| D2535          | Manufactured | No | 100 | Each | 64.0000 | 2 | 2 | DAS<br>6<br><del>9-89</del> |
| <b>*D2535*</b> |              |    |     |      |         |   |   |                             |
| Spring         |              |    |     |      |         |   |   |                             |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
|-----------------|----------------|-----------------|

|        |    |  |
|--------|----|--|
| ST008  | 14 |  |
| 138588 | 14 |  |
| ST012a | 50 |  |
| 139657 | 50 |  |

|                |              |    |     |      |         |   |   |                             |
|----------------|--------------|----|-----|------|---------|---|---|-----------------------------|
| D2537          | Manufactured | No | 100 | Each | 41.0000 | 2 | 2 | DAS<br>6<br><del>9-89</del> |
| <b>*D2537*</b> |              |    |     |      |         |   |   |                             |
| Bushing        |              |    |     |      |         |   |   |                             |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
|-----------------|----------------|-----------------|

|        |    |  |
|--------|----|--|
| ST008  | 41 |  |
| 137921 | 1  |  |
| 139004 | 20 |  |
| 141054 | 20 |  |

|                  |              |    |     |      |         |   |   |                             |
|------------------|--------------|----|-----|------|---------|---|---|-----------------------------|
| D2690-6          | Manufactured | No | 100 | Each | 10.0000 | 2 | 2 | DAS<br>6<br><del>9-89</del> |
| <b>*D2690-6*</b> |              |    |     |      |         |   |   |                             |
| Lanyard          |              |    |     |      |         |   |   |                             |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
|-----------------|----------------|-----------------|

|        |    |  |
|--------|----|--|
| ST009  | 10 |  |
| 140803 | 10 |  |

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Work Order ID: 142393

**\*142393\***

Parent Item: D4272-012

**\*D4272-012\***

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 3/17/2016

Required Date: 3/24/2016

Start Qty: 1.00

Required Qty: 1.00

|                |              |    |     |      |           |   |   |                  |
|----------------|--------------|----|-----|------|-----------|---|---|------------------|
| D2931          | Manufactured | No | 100 | Each | 1,617.000 | 2 | 2 | DAS<br>6<br>9-89 |
| <b>*D2931*</b> |              |    |     |      | <b>**</b> |   |   |                  |
| Bumper         |              |    |     |      |           |   |   |                  |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST013           | 94             |                 |
| 86435           | 94             |                 |
| ST025A          | 1523           |                 |
| 86435           | 1523           |                 |

|                       |              |    |     |      |           |   |   |                  |
|-----------------------|--------------|----|-----|------|-----------|---|---|------------------|
| D3912-041             | Manufactured | No | 100 | Each | 7.0000    | 1 | 1 | DAS<br>6<br>9-89 |
| <b>*D3912-041*</b>    |              |    |     |      | <b>**</b> |   |   |                  |
| Eyebolt Receiver Assy |              |    |     |      |           |   |   |                  |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST057           | 7              |                 |
| 139441          | 7              |                 |

|                  |              |    |     |      |           |   |   |                  |
|------------------|--------------|----|-----|------|-----------|---|---|------------------|
| D3917-3          | Manufactured | No | 100 | Each | 111.0000  | 6 | 6 | DAS<br>6<br>9-89 |
| <b>*D3917-3*</b> |              |    |     |      | <b>**</b> |   |   |                  |
| Washer           |              |    |     |      |           |   |   |                  |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST058           | 111            |                 |
| 141536          | 111            |                 |

|                      |              |    |     |      |           |   |   |                  |
|----------------------|--------------|----|-----|------|-----------|---|---|------------------|
| D3953-3              | Manufactured | No | 100 | Each | 8.0000    | 2 | 2 | DAS<br>6<br>9-89 |
| <b>*D3953-3*</b>     |              |    |     |      | <b>**</b> |   |   |                  |
| Gas Spring Stud, Lid |              |    |     |      |           |   |   |                  |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST062           | 8              |                 |
| 138388          | 8              |                 |

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Work Order ID: 142393

**\*142393\***

Parent Item: D4272-012

**\*D4272-012\***

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 3/17/2016

Required Date: 3/24/2016

Start Qty: 1.00

Required Qty: 1.00

|                  |              |    |     |      |         |           |   |                  |
|------------------|--------------|----|-----|------|---------|-----------|---|------------------|
| D3953-7          | Manufactured | No | 100 | Each | 44.0000 | 2         | 2 | DAS<br>6<br>9-89 |
| <b>*D3953-7*</b> |              |    |     |      |         | <b>**</b> |   |                  |
| Spring Spacer    |              |    |     |      |         |           |   |                  |

|                 |                |                 |
|-----------------|----------------|-----------------|
| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|

|        |    |          |
|--------|----|----------|
| ST062  | 44 |          |
| 138972 | 44 | <u>2</u> |

|                   |              |    |     |      |         |           |   |                  |
|-------------------|--------------|----|-----|------|---------|-----------|---|------------------|
| D3953-9           | Manufactured | No | 100 | Each | 41.0000 | 2         | 2 | DAS<br>6<br>9-89 |
| <b>*D3953-9*</b>  |              |    |     |      |         | <b>**</b> |   |                  |
| Gas Spring Washer |              |    |     |      |         |           |   |                  |

|                 |                |                 |
|-----------------|----------------|-----------------|
| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|

|        |    |          |
|--------|----|----------|
| ST062  | 41 |          |
| 139013 | 8  | <u>2</u> |
| 141591 | 33 |          |

|                   |              |    |     |      |         |           |   |                  |
|-------------------|--------------|----|-----|------|---------|-----------|---|------------------|
| D3953-17          | Manufactured | No | 100 | Each | 31.0000 | 2         | 2 | DAS<br>6<br>9-89 |
| <b>*D3953-17*</b> |              |    |     |      |         | <b>**</b> |   |                  |
| Gas Spring Spacer |              |    |     |      |         |           |   |                  |

|                 |                |                 |
|-----------------|----------------|-----------------|
| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|

|        |    |          |
|--------|----|----------|
| ST062  | 31 |          |
| 138924 | 3  | <u>2</u> |
| 141477 | 28 |          |

|                    |              |    |     |      |         |           |   |                  |
|--------------------|--------------|----|-----|------|---------|-----------|---|------------------|
| D3953-19           | Manufactured | No | 100 | Each | 35.0000 | 1         | 1 | DAS<br>6<br>9-89 |
| <b>*D3953-19*</b>  |              |    |     |      |         | <b>**</b> |   |                  |
| Gas Spring Bracket |              |    |     |      |         |           |   |                  |

|                 |                |                 |
|-----------------|----------------|-----------------|
| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|

|        |    |          |
|--------|----|----------|
| ST062  | 35 |          |
| 138913 | 35 | <u>1</u> |

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Work Order ID: 142393

**\*142393\***

Parent Item: D4272-012

**\*D4272-012\***

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 3/17/2016

Required Date: 3/24/2016

Start Qty: 1.00

Required Qty: 1.00

|                    |              |    |     |      |         |   |   |  |                  |
|--------------------|--------------|----|-----|------|---------|---|---|--|------------------|
| D3953-21           | Manufactured | No | 100 | Each | 27.0000 | 1 | 1 |  | DAS<br>6<br>9-89 |
| <b>*D3953-21*</b>  |              |    |     |      |         |   |   |  |                  |
| Gas Spring Bracket |              |    |     |      |         |   |   |  |                  |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST063           | 27             |                 |
| 139553          | 9              |                 |
| 141546          | 18             |                 |

|                     |              |    |     |      |         |   |   |  |                  |
|---------------------|--------------|----|-----|------|---------|---|---|--|------------------|
| D3969-3             | Manufactured | No | 100 | Each | 22.0000 | 1 | 1 |  | DAS<br>6<br>9-89 |
| <b>*D3969-3*</b>    |              |    |     |      |         |   |   |  |                  |
| Spring (Basket Lid) |              |    |     |      |         |   |   |  |                  |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST365           | 22             |                 |
| 138889          | 2              |                 |
| 140555          | 10             |                 |
| 141701          | 10             |                 |

|                  |              |    |     |      |         |   |   |  |                  |
|------------------|--------------|----|-----|------|---------|---|---|--|------------------|
| D4021-5          | Manufactured | No | 100 | Each | 12.0000 | 1 | 1 |  | DAS<br>6<br>9-89 |
| <b>*D4021-5*</b> |              |    |     |      |         |   |   |  |                  |
| Blanking Plate   |              |    |     |      |         |   |   |  |                  |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST071           | 12             |                 |
| 137592          | 11             |                 |
| 177489bk        | 1              |                 |

|                         |              |    |     |      |        |   |   |  |                  |
|-------------------------|--------------|----|-----|------|--------|---|---|--|------------------|
| D4150-041               | Manufactured | No | 100 | Each | 1.0000 | 1 | 1 |  | DAS<br>6<br>9-89 |
| <b>*D4150-041*</b>      |              |    |     |      |        |   |   |  |                  |
| Attachment Arm Assembly |              |    |     |      |        |   |   |  |                  |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST087           | 1              |                 |
| 138296          | 1              |                 |

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Work Order ID: 142393

**\*142393\***

Parent Item: D4272-012

**\*D4272-012\***

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 3/17/2016

Required Date: 3/24/2016

Start Qty: 1.00

Required Qty: 1.00

D4151-041

Manufactured No

100

Each

3.0000

1

1

DAS

6

9-89

**\*D4151-041\***

Basket Fwd Hardpoint Assembly, Lower

**\*\***

Location

Loc Qty

Loc Code

ST087

3

141713

3

DAS

6

9-89

D4151-043

Manufactured No

100

Each

3.0000

1

1

**\*D4151-043\***

Basket Fwd Hardpoint Assembly, Upper

**\*\***

Location

Loc Qty

Loc Code

ST088

3

141714

3

DAS

6

9-89

AN3-10A

Purchased No

100

Each

206.0000

3

3

**\*AN3-10A\***

Bolt

**\*\***

Location

Loc Qty

Loc Code

GA

1

m132763

1

over003

100

m134249

100

ST349

105

m133992

105

AN3-14A

Purchased No

100

Each

120.0000

4

4

DAS

6

9-89

**\*AN3-14A\***

Bolt

**\*\***

Location

Loc Qty

Loc Code

over003

80

m133992

50

m134360

30

ST349

40

m134167

40

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Work Order ID: 142393

**\*142393\***

Parent Item: D4272-012

**\*D4272-012\***

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 3/17/2016

Required Date: 3/24/2016

Start Qty: 1.00

Required Qty: 1.00

|                 |           |    |     |      |         |   |   |                 |
|-----------------|-----------|----|-----|------|---------|---|---|-----------------|
| AN4-12          | Purchased | No | 100 | Each | 99.0000 | 3 | 3 | DAS             |
| <b>*AN4-12*</b> |           |    |     |      |         |   |   | 6               |
| Bolt            |           |    |     |      |         |   |   | <del>9-89</del> |

**\*\***

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| ST344           | 99             |                 |
| m133363         | 8              |                 |
| m133578         | 1              |                 |
| m133988         | 50             |                 |
| m134370         | 40             |                 |

2  
/

DAS  
6  
9-89

|                  |           |    |     |      |          |   |   |                 |
|------------------|-----------|----|-----|------|----------|---|---|-----------------|
| AN4-13A          | Purchased | No | 100 | Each | 517.0000 | 6 | 6 | DAS             |
| <b>*AN4-13A*</b> |           |    |     |      |          |   |   | 6               |
| Bolt             |           |    |     |      |          |   |   | <del>9-89</del> |

**\*\***

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| FG              | 20             |                 |
| 122808          | 20             |                 |
| GA              | 120            |                 |
| m134167         | 120            |                 |
| over003         | 350            |                 |
| m134039         | 50             |                 |
| m134260         | 300            |                 |
| ST344           | 27             |                 |
| m133998         | 27             |                 |

6

DAS  
6  
9-89

|                 |           |    |     |      |         |   |   |                 |
|-----------------|-----------|----|-----|------|---------|---|---|-----------------|
| AN4C15          | Purchased | No | 100 | Each | 32.0000 | 1 | 1 | DAS             |
| <b>*AN4C15*</b> |           |    |     |      |         |   |   | 6               |
| Bolt            |           |    |     |      |         |   |   | <del>9-89</del> |

**\*\***

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| over003         | 12             |                 |
| M134257         | 12             |                 |
| ST343           | 20             |                 |
| M133694         | 20             |                 |

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Work Order ID: 142393

**\*142393\***

Parent Item: D4272-012

**\*D4272-012\***

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 3/17/2016

Required Date: 3/24/2016

Start Qty: 1.00

Required Qty: 1.00

|                  |           |    |     |      |          |   |   |      |
|------------------|-----------|----|-----|------|----------|---|---|------|
| AN5-17A          | Purchased | No | 100 | Each | 112.0000 | 4 | 4 |      |
| <b>*AN5-17A*</b> |           |    |     |      |          |   |   | DAS  |
| Bolt             |           |    |     |      |          |   |   | 6    |
|                  |           |    |     |      |          |   |   | 9-89 |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| GA              | 36             |                 |
| 117872          | 36             |                 |
| ST337           | 76             |                 |
| m134055         | 76             |                 |

|                  |           |    |     |      |          |   |   |      |
|------------------|-----------|----|-----|------|----------|---|---|------|
| AN310-4          | Purchased | No | 100 | Each | 118.0000 | 3 | 3 |      |
| <b>*AN310-4*</b> |           |    |     |      |          |   |   | DAS  |
| Nut              |           |    |     |      |          |   |   | 6    |
|                  |           |    |     |      |          |   |   | 9-89 |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| GA              | 25             |                 |
| M127815         | 25             |                 |
| OVER007         | 75             |                 |
| M133990         | 25             |                 |
| M134180         | 50             |                 |
| ST331           | 18             |                 |
| M133483         | 1              |                 |
| M133790         | 17             |                 |

|                  |           |    |     |      |         |   |   |      |
|------------------|-----------|----|-----|------|---------|---|---|------|
| AN310C4          | Purchased | No | 100 | Each | 92.0000 | 3 | 3 |      |
| <b>*AN310C4*</b> |           |    |     |      |         |   |   | DAS  |
| Nut              |           |    |     |      |         |   |   | 6    |
|                  |           |    |     |      |         |   |   | 9-89 |

| <u>Location</u> | <u>Loc Qty</u> | <u>Loc Code</u> |
|-----------------|----------------|-----------------|
| OVER007         | 30             |                 |
| M134370         | 30             |                 |
| ST331           | 62             |                 |
| M133694         | 12             |                 |
| M133990         | 50             |                 |

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Work Order ID: 142393

**\*142393\***

Parent Item: D4272-012

**\*D4272-012\***

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 3/17/2016

Required Date: 3/24/2016

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W3

Purchased

No

100

Each

552.0000

2

2

**\*MS20600-AD4W3\***

**\*\***

Cherry Rivets

DAS

6

9-89

Location

Loc Qty

Loc Code

GA

184

m129795

184

ST

200

m134167

200

ST308

38

m133316

38

WA003

130

m130018

84

m133316

46

MS21042L3

Purchased

No

100

Each

2,950.000

9

9

**\*MS21042L3\***

**\*\***

Nut

DAS

6

9-89

Location

Loc Qty

Loc Code

FP001

163

m133790

163

GA

68

m133790

68

OVER007

2000

m134360

2000

ST304

719

m134039

719

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Work Order ID: 142393

**\*142393\***

Parent Item: D4272-012

**\*D4272-012\***

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 3/17/2016

Required Date: 3/24/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

100

Each

1,827.000

6

6

**\*MS21042L 4\***

Locknut

**\*\***

DAS

6

9-89

Location

Loc Qty

Loc Code

FP001

37

m133363

37

GA

459

m133769

459

ST303

1234

m134055

1234

ST305

97

m130922

97

MS21042L5

Purchased

No

100

Each

457.0000

4

4

**\*MS21042L 5\***

Nut

**\*\***

DAS

6

9-89

Location

Loc Qty

Loc Code

GA

146

m127813

146

ST303

311

m134055

311

MS24665-151

Purchased

No

100

Each

189.0000

4

4

**\*MS24665-151\***

Cotter Pin

**\*\***

DAS

6

9-89

Location

Loc Qty

Loc Code

GA

64

m128401

64

ST289

125

m133769

25

m134294

100

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# Picklist Print

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Work Order ID: 142393

**\*142393\***

Parent Item: D4272-012

**\*D4272-012\***

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 3/17/2016

Required Date: 3/24/2016

Start Qty: 1.00

Required Qty: 1.00

MS24665-300

Purchased

No

100

Each

53.0000

2

2

**\*MS24665-300\***

**\*\***

COTTER PIN

DAS

6

9-8

Location

Loc Qty

Loc Code

GA

30

118234

30

ST288

23

M128812

23

2

NAS1149DN832J

Purchased

No

100

Each

2,181.000

2

2

**\*NAS1149DN832J\***

**\*\***

Washer

DAS

6

9-8

Location

Loc Qty

Loc Code

CA

84

M129499

84

ST260a

1500

M134180

1500

ST263

597

M131697

597

2

NAS1149F0332P

Purchased

No

100

Each

2,708.000

14

14

**\*NAS1149F0332P\***

**\*\***

Washer

DAS

6

9-8

Location

Loc Qty

Loc Code

GA

384

m133709

384

ST262

2324

m134134

824

m134257

1500

14

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Work Order ID: 142393

**\*142393\***

Parent Item: D4272-012

**\*D4272-012\***

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 3/17/2016

Required Date: 3/24/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149C0432R

Purchased

No

100

Each

1,655.000

2

2

**\*NAS1149C0432R\***

**\*\***

WASHER

DAS

6

9-89

Location

Loc Qty

Loc Code

GA

650

m125807

428

m133790

222

ST266

1005

m131467

67

m133577

138

m134073

800

NAS1149F0432P

Purchased

No

100

Each

1,041.000

18

18

**\*NAS1149F0432P\***

**\*\***

WASHER

DAS

6

9-89

Location

Loc Qty

Loc Code

ST262

920

M133990

920

st268

121

M132677

121

NAS1149C0463R

Purchased

No

100

Each

361.0000

3

3

**\*NAS1149C0463R\***

**\*\***

Washer

DAS

6

9-89

Location

Loc Qty

Loc Code

FP001

70

m127306

70

ST260a

200

m134167

200

ST271

91

m133077

91

March 08, 2016 11:49:14 AM

Shop Packet Print

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MAR 17 2016



# Picklist Print

Page 13

March 08, 2016 11:49:14 AM

Work Order ID: 142393

**\*142393\***

Parent Item: D4272-012

**\*D4272-012\***

Parent Item Name: Basket Assembly, Heavy Duty Lid, RH

Start Date: 3/17/2016

Required Date: 3/24/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0563P

Purchased

No

100

Each

132.0000

4

4

**\*NAS1149F0563P\***

**\*\***

Washer

Location

Loc Qty

Loc Code

ST262

132

m133515

132

4

DAS  
6  
9-89

NAS1515H4L

Purchased

No

100

Each

347.0000

2

2

**\*NAS1515H4L \***

**\*\***

Washer

Location

Loc Qty

Loc Code

FG

22

103691

2

m132189

20

ST260a

100

m134376

100

ST266

225

m132767

25

m133483

200

2

DAS  
6  
9-89

MS17984-C413

Purchased

No

100

Each

41.0000

2

2

**\*MS17984-C413\***

**\*\***

Quick Release Pin

Location

Loc Qty

Loc Code

over005

30

m133686

20

m134052

10

ST315

11

m134029

11

2

DAS  
6  
9-89

MAR 17 2016

March 08, 2016 11:49:14 AM

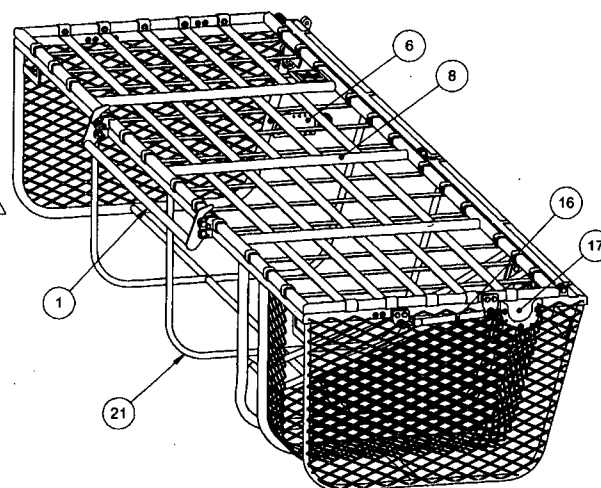
Shop Packet Print

Page 13

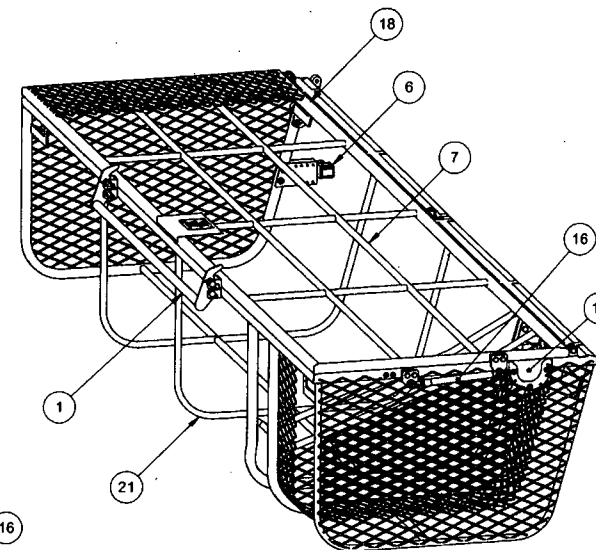
| ITEM | QTY<br>-011 | QTY<br>-012 | QTY<br>-013 | QTY<br>-014 | PART NUMBER   | DESCRIPTION                      |
|------|-------------|-------------|-------------|-------------|---------------|----------------------------------|
|      |             |             |             |             | D4272-011     | BASKET ASSY, HEAVY DUTY LID, LH  |
|      |             |             |             |             | D4272-012     | BASKET ASSY, HEAVY DUTY LID, RH  |
|      |             |             |             |             | D4272-013     | BASKET ASSY, LIGHTWEIGHT LID, LH |
|      |             |             |             |             | D4272-014     | BASKET ASSY, LIGHTWEIGHT LID, RH |
| 1    | 1           | 1           | 1           | 1           | D2530         | HANDLE WELDMENT                  |
| 2    | 2           | 2           | 2           | 2           | D2535         | SPRING                           |
| 3    | 2           | 2           | 2           | 2           | D2537         | BUSHING                          |
| 4    | 2           | 2           | 2           | 2           | D2690-6       | LANYARD                          |
| 5    | 2           | 2           | 2           | 2           | D2931         | BUMPER                           |
| 6    | 1           | 1           | 1           | 1           | D3912-041     | EYEBOLT RECEIVER ASSY            |
| 7    | 1           | 1           |             |             | D3914-041     | BASKET LID ASSY                  |
| 8    |             |             | 1           | 1           | D3915-041     | LIGHT LID ASSY                   |
| 9    | 6           | 6           | 6           | 6           | D3917-3       | WASHER                           |
| 10   | 2           | 2           | 2           | 2           | D3953-3       | GAS SPRING STUD, LID             |
| 11   | 2           | 2           | 2           | 2           | D3953-7       | GAS SPRING SPACER                |
| 12   | 2           | 2           | 2           | 2           | D3953-9       | GAS SPRING WASHER                |
| 13   | 2           | 2           | 2           | 2           | D3953-17      | GAS SPRING SPACER                |
| 14   | 1           | 1           | 1           | 1           | D3953-19      | GAS SPRING BRACKET               |
| 15   | 1           | 1           | 1           | 1           | D3953-21      | GAS SPRING BRACKET               |
| 16   | 1           | 1           | 1           | 1           | D3959-3       | GAS SPRING                       |
| 17   | 1           | 1           | 1           | 1           | D4021-5       | BLANKING PLATE                   |
| 18   | 1           | 1           | 1           | 1           | D4150-041     | ATTACHMENT ARM ASSY              |
| 19   | 1           | 1           | 1           | 1           | D4151-041     | BASKET HARDPOINT ASSY (LOWER)    |
| 20   | 1           | 1           | 1           | 1           | D4151-043     | BASKET HARDPOINT ASSY (UPPER)    |
| 21   | 1           | 1           | 1           | 1           | D4273-041     | BASKET BASE ASSY, LH             |
| 22   |             |             |             | 1           | D4273-042     | BASKET BASE ASSY, RH             |
| 23   | 1           | 1           |             |             | D4307-250     | PLACARD, MAX LOAD                |
| 24   |             |             | 1           | 1           | D4307-265     | PLACARD, MAX LOAD                |
| 25   | 3           | 3           | 3           | 3           | AN3-10A       | BOLT                             |
| 26   | 4           | 4           | 4           | 4           | AN3-14A       | BOLT                             |
| 27   | 2           | 2           |             |             | AN3-16A       | BOLT                             |
| 28   |             |             | 2           | 2           | AN3-20A       | BOLT                             |
| 29   | 3           | 3           | 3           | 3           | AN4-12        | BOLT                             |
| 30   | 6           | 6           | 6           | 6           | AN4-13A       | BOLT                             |
| 31   | 1           | 1           | 1           | 1           | AN4C15        | BOLT                             |
| 32   | 4           | 4           | 2           | 2           | AN5-17A       | BOLT                             |
| 33   |             |             | 2           | 2           | AN5-21A       | BOLT                             |
| 34   | 3           | 3           | 3           | 3           | AN310-4       | NUT, CASTELLATED                 |
| 35   | 3           | 3           | 3           | 3           | AN310C4       | NUT, CASTELLATED                 |
| 36   | 2           | 2           | 2           | 2           | MS17984-C413  | QUICK RELEASE PIN                |
| 37   | 2           | 2           | 2           | 2           | MS20600AD4W3  | RIVET                            |
| 38   | 9           | 9           | 9           | 9           | MS21042L3     | NUT                              |
| 39   | 6           | 6           | 6           | 6           | MS21042L4     | NUT                              |
| 40   | 4           | 4           | 4           | 4           | MS21042L5     | NUT                              |
| 41   | 4           | 4           | 4           | 4           | MS24665-151   | COTTER PIN                       |
| 42   | 2           | 2           | 2           | 2           | MS24665-300   | COTTER PIN                       |
| 43   | 2           | 2           | 2           | 2           | NAS1149DN832J | WASHER (ALT: AN980JD8)           |
| 44   | 14          | 14          | 14          | 14          | NAS1149F0332P | WASHER                           |
| 45   | 2           | 2           | 2           | 2           | NAS1149C0432R | WASHER                           |
| 46   | 18          | 18          | 18          | 18          | NAS1149F0432P | WASHER                           |
| 47   | 3           | 3           | 3           | 3           | NAS1149C0463R | WASHER                           |
| 48   | 4           | 4           | 4           | 4           | NAS1149F0563P | WASHER                           |
| 50   | 4           | 4           | 4           | 4           | 97447A010     | BLIND RIVET, PAN HEAD            |

#### NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: -011/-012: 73 lbs APPROX  
-013/-014: 58 lbs APPROX



**D4272-013 BASKET ASSY, LIGHTWEIGHT LID, LH (SHOWN)**  
**D4272-014 BASKET ASSY, LIGHTWEIGHT LID, RH (OPPOSITE)**  
 (MESH SHOWN LOCALLY FOR CLARITY)



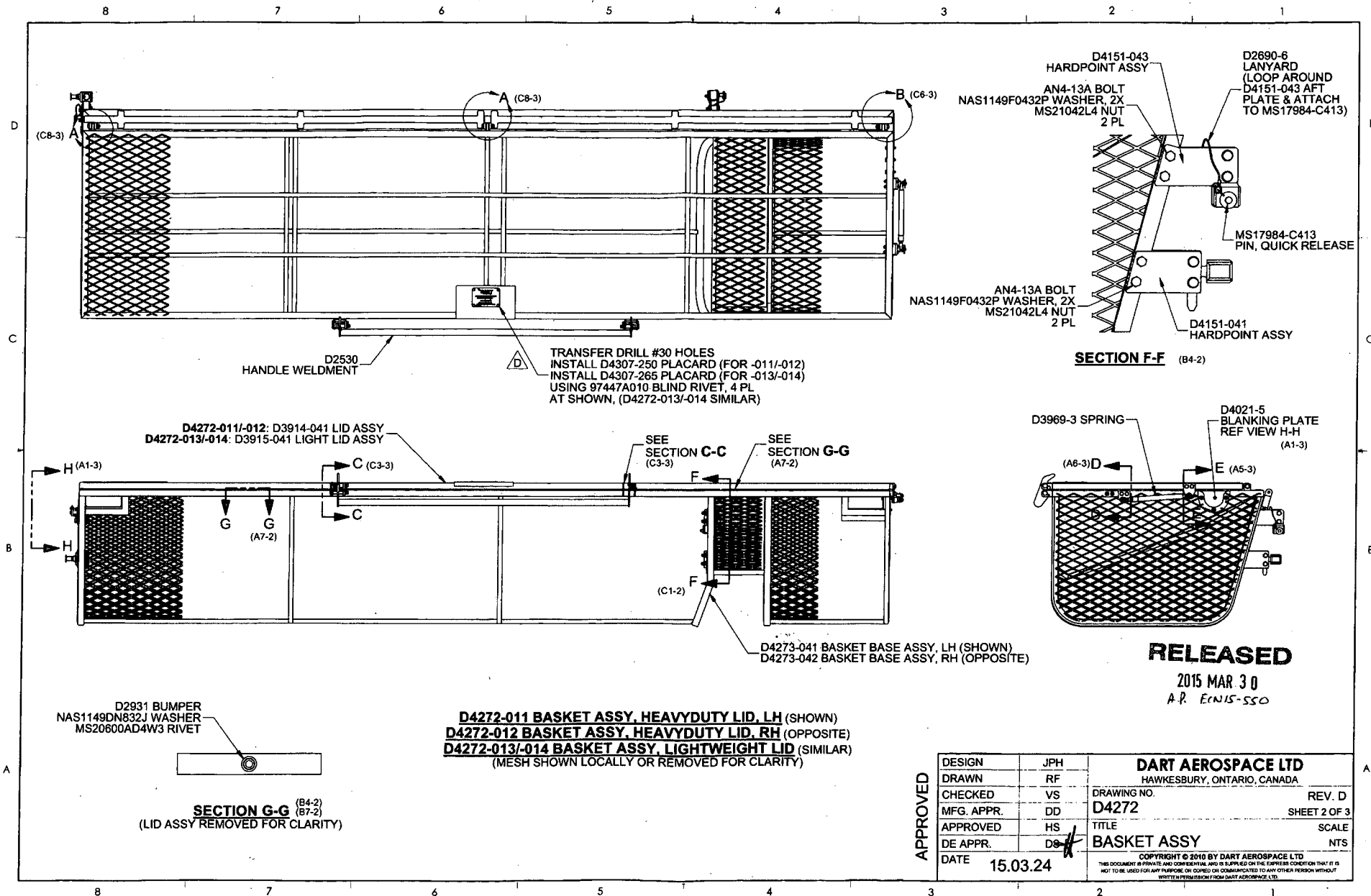
**D4272-011 BASKET ASSY, HEAVY DUTY LID, LH (SHOWN)**  
**D4272-012 BASKET ASSY, HEAVY DUTY LID, RH (OPPOSITE)**  
 (MESH SHOWN LOCALLY FOR CLARITY)

**RELEASED**

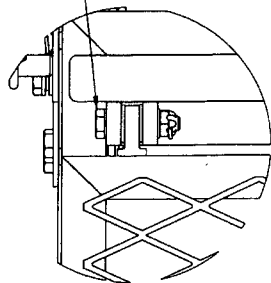
2015 MAR 30  
A.R. ENIS-SSO

20160308 SA 142393

| D          | ADDED D4307-250/-265 & 97447A010 (ZN C6-V, AG-1, C5-2)                                                        | RF                                                                                                                                                                                                                                                                       | 15.03.24     |
|------------|---------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| C          | UPDATED D4273-041/-042 BASKET BASE ASSY, CHANGED LOCATION OF GAS SPRING MOUNTING BRACKET, UPDATED SECTION F-F | SC                                                                                                                                                                                                                                                                       | 10.12.23     |
| B          | RMV ITEM 23.25 (WEDGE); ITEM 38 QTY(-2); ITEM 44 QTY (-4) (B6-1), RMV D2537 FROM SECTION C-C (TYPO, D3-3)     | CP                                                                                                                                                                                                                                                                       | 10.11.30     |
| A          | NEW ISSUE                                                                                                     | SC                                                                                                                                                                                                                                                                       | 10.11.25     |
| REV.       | DESCRIPTION                                                                                                   | BY                                                                                                                                                                                                                                                                       | DATE         |
| DESIGN     | JPH                                                                                                           | <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                 |              |
| DRAWN      | RF                                                                                                            | DRAWING NO.                                                                                                                                                                                                                                                              | REV. D       |
| CHECKED    | VS                                                                                                            | D4272                                                                                                                                                                                                                                                                    | SHEET 1 OF 3 |
| MFG. APPR. | DD                                                                                                            | TITLE                                                                                                                                                                                                                                                                    | SCALE        |
| APPROVED   | HS                                                                                                            | BASKET ASSY                                                                                                                                                                                                                                                              | NTS          |
| DE APPR.   | DS                                                                                                            | COPYRIGHT © 2010 BY DART AEROSPACE LTD<br>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. |              |
| DATE       | 15.03.24                                                                                                      |                                                                                                                                                                                                                                                                          |              |

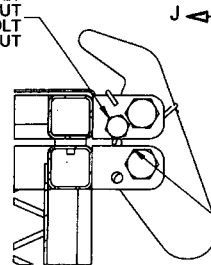


AN4-12 BOLT  
D3917-3 WASHER, 2X  
NAS1149F0432P WASHER, 2X  
AN310-4 NUT, CASTELLATED  
MS24665-151 COTTER PIN



**DETAIL A** (D8-2)  
(D6-2)

D4272-011/-012: AN3-16A BOLT  
MS21042L3 NUT  
D4272-013/-014: AN3-20A BOLT  
MS21042L3 NUT



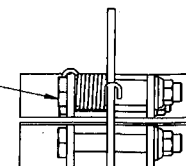
**SECTION C-C** (B5-2)  
(B7-2)

D4272-011/-012: AN5-17A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT

D4272-013/-014: AN5-21A BOLT  
D2537 BUSHING  
D2535 SPRING  
NAS1149F0563P WASHER  
MS21042L5 NUT

AN5-17A BOLT  
NAS1149F0563P WASHER  
MS21042L5 NUT

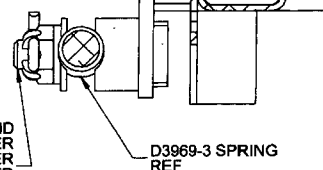
D2530  
HANDLE WELDMENT  
REF



**VIEW J-J** C3-3

D3953-17 GAS SPRING SPACER  
D3953-21 GAS SPRING BRACKET

AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL



**SECTION D-D** (B2-2)

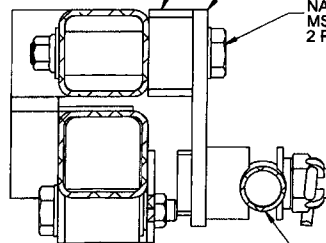
D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

D3953-17 GAS SPRING SPACER

D3953-19 GAS SPRING BRACKET

AN3-14A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
2 PL



**SECTION E-E** (B1-2)

D3953-3 GAS SPRING STUD, LID  
D3953-7 GAS SPRING SPACER  
D3953-9 GAS SPRING SPACER  
NAS1149C0432R WASHER  
AN310C4 NUT, CASTELLATED  
MS24665-300 COTTER PIN

D3969-3 SPRING  
REF

AN3-10A BOLT  
NAS1149F0332P WASHER, 2X  
MS21042L3 NUT  
3 PL

MS17984-C413  
PIN, QUICK RELEASE

D4150-041  
ARM ASSY

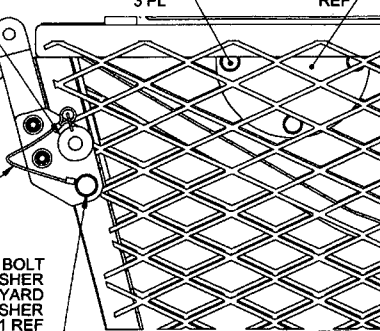
D2690-6  
LANYARD  
(ATTACH TO  
MS17984-C413)

AN4C15 BOLT  
NAS1149C0463R WASHER  
D2690-6 LANYARD  
NAS1149C0463R WASHER  
D4150-041 REF

NAS1515H4L WASHER  
BASKET BASE, REF  
NAS1515H4L WASHER  
D4150-041 REF

NAS1149C0463R WASHER  
AN310C4 CASTELLATED NUT  
MS24665-151 COTTER PIN

D4021-5  
BLANKING PLATE  
REF



**RELEASED**

2015 MAR 30  
A.P. ECU 15-SSO

**VIEW H-H** (B8-2)

APPROVED

|            |          |
|------------|----------|
| DESIGN     | JPH      |
| DRAWN      | RF       |
| CHECKED    | VS       |
| MFG. APPR. | DD       |
| APPROVED   | HS       |
| DE APPR.   | DS       |
| DATE       | 15.03.24 |

|                                                                                                                                                                                                                                                                                |              |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|
| <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA                                                                                                                                                                                                                       |              |
| DRAWING NO.<br><b>D4272</b>                                                                                                                                                                                                                                                    | REV. D       |
| TITLE<br><b>BASKET ASSY</b>                                                                                                                                                                                                                                                    | SCALE<br>NTS |
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